

## SPECIAL ISSUE: JAPANESE SOCIETY FOR PROCESS CHEMISTRY

### Editorial

417

Process Chemi-Stories in Japan  
Kazuhiko Takahashi

DOI: 10.1021/acs.oprd.9b00084

418

The Spirit of the Japanese Society for Process Chemistry  
Hironao Sajiki

DOI: 10.1021/acs.oprd.9b00085

### Reviews

419

Efficient Azacycle Formations Developed in Japanese Pharmaceutical Industries: Elegancy, Logistics, and Training (ELT)  
"Sandwich" for Process Chemists  
Hideya Mizufune\*

DOI: 10.1021/acs.oprd.8b00412

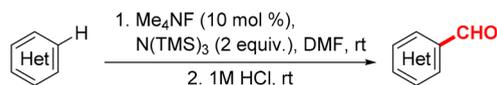


443 **S**

DOI: 10.1021/acs.oprd.8b00247

**Catalytic Deprotonative  $\alpha$ -Formylation of Heteroarenes by an Amide Base Generated in Situ from Tetramethylammonium Fluoride and Tris(trimethylsilyl)amine**

Masanori Shigeno,\* Yuki Fujii, Akihisa Kajima, Kanako Nozawa-Kumada, and Yoshinori Kondo\*



Catalytic deprotonative formylation

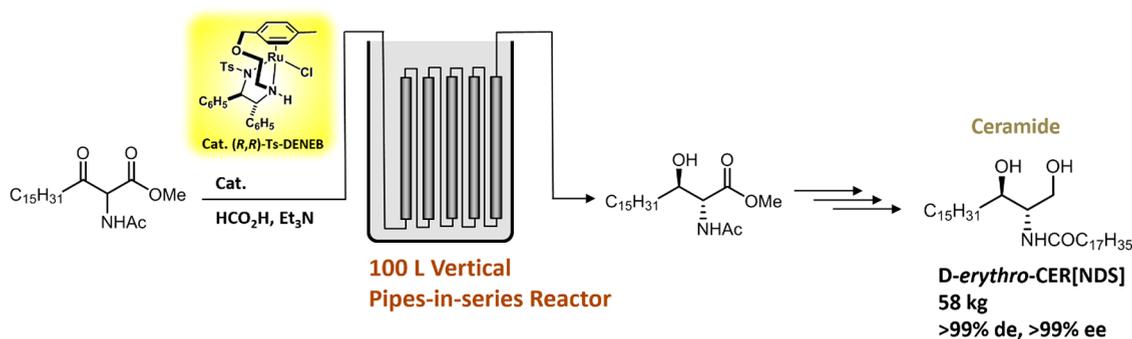
- Room temperature condition
- Easy operation
- High functional group tolerance (halo, CN, CO<sub>2</sub>Et, CONMePh, MeO, pyridyl)

452 **S**

DOI: 10.1021/acs.oprd.8b00338

**Development of Asymmetric Transfer Hydrogenation with a Bifunctional Oxo-Tethered Ruthenium Catalyst in Flow for the Synthesis of a Ceramide (*D*-erythro-CER[NDS])**

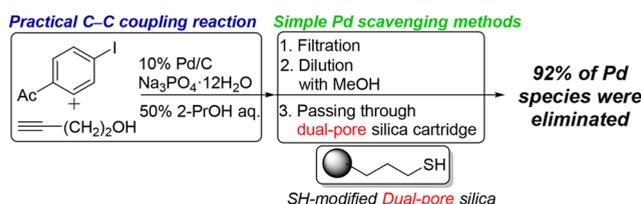
Taichiro Touge,\* Masahiro Kuwana, Yasuhiro Komatsuki, Shigeru Tanaka, Hideki Nara, Kazuhiko Matsumura, Noboru Sayo, Yoshinobu Kashibuchi, and Takao Saito

462 **S**

DOI: 10.1021/acs.oprd.8b00291

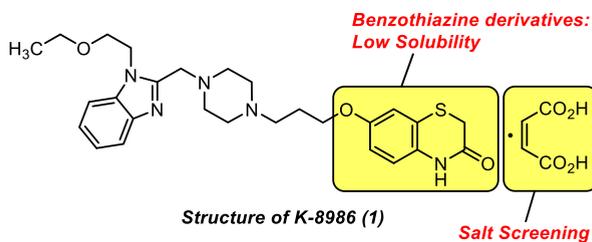
**Application of Thiol-Modified Dual-Pore Silica Beads as a Practical Scavenger of Leached Palladium Catalyst in C–C Coupling Reactions**

Tsuyoshi Yamada, Tomohiro Matsuo, Aya Ogawa, Tomohiro Ichikawa, Yutaka Kobayashi, Hayato Masuda, Riichi Miyamoto, Hongzhi Bai, Kanji Meguro, Yoshinari Sawama, Yasunari Monguchi, and Hironao Sajiki\*

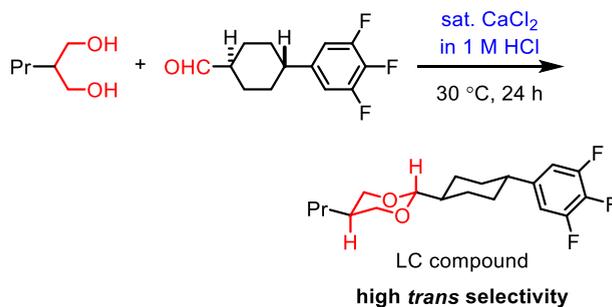


## Development of a Synthetic Process for K-8986, an H1-Receptor Antagonist

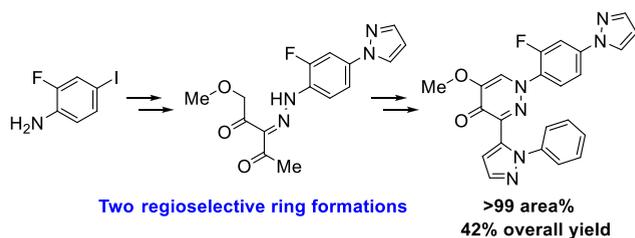
Tomoaki Fukuda,\* Takeaki Hara, Shinji Ina, Tetsuhiro Nemoto, and Takeshi Oshima\*

Stereoselective Acetalization for the Synthesis of Liquid-Crystal Compounds Possessing a *trans*-2,5-Disubstituted 1,3-Dioxane Ring with Saturated Aqueous Solutions of Inorganic Salts

Haruki Maebayashi, Tsugumichi Fuchigami, Yasuyuki Gotoh, and Munenori Inoue\*

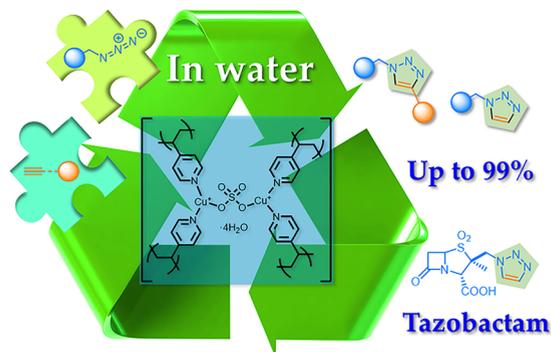
Practical Preparation of a 1,3,5-Trisubstituted Pyridazin-4(1*H*)-one Using Selective C<sub>1</sub> Unit Insertion and Cyclization

Akihiro Suzuki,\* Naohiro Fukuda, Takeshi Kajiwara, and Tomomi Ikemoto\*



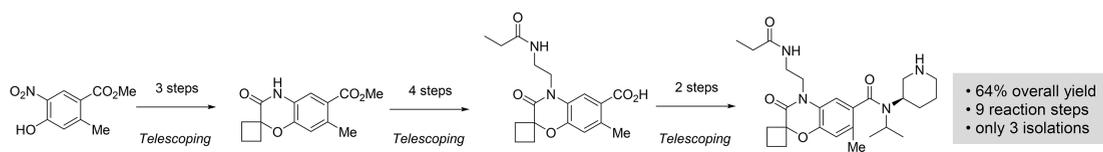
### Self-Assembled Polymeric Pyridine Copper Catalysts for Huisgen Cycloaddition with Alkynes and Acetylene Gas: Application in Synthesis of Tazobactam

Hao Hu, Aya Ohno, Takuma Sato, Toshiaki Mase, Yasuhiro Uozumi,\* and Yoichi M. A. Yamada\*



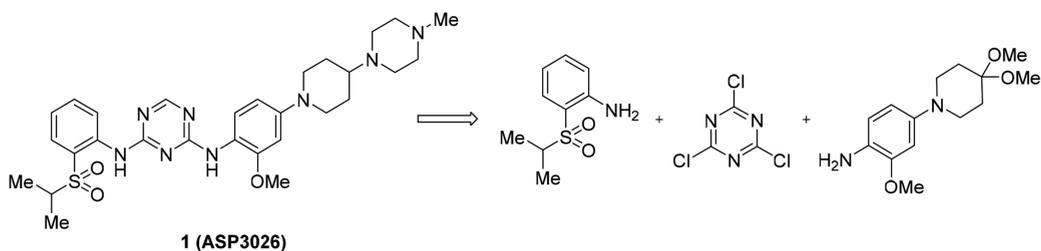
### Process Development of an Efficient and Cost-Effective Telescoping Route to a Key Synthetic Precursor for the Preparation of a Renin Inhibitor

Akihito Nonoyama,\* Yoshio Nakai, Shoukou Lee, Satoshi Suzuki, Takeya Ando, Nobuhisa Fukuda, Hiroaki Tanaka, and Kazuhiko Takahashi



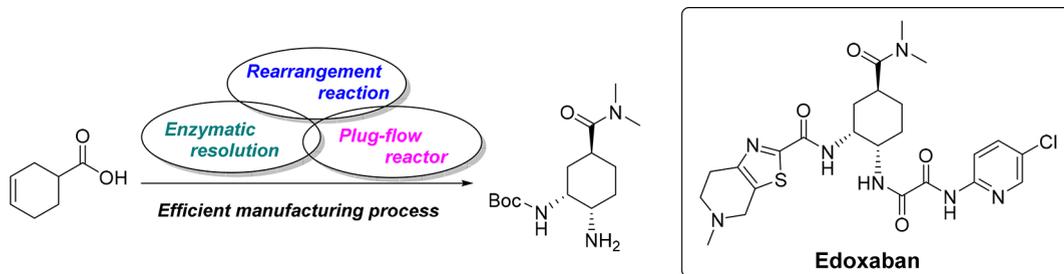
### Improved Manufacturing Route and Polymorphic Control of a Potent and Selective Anaplastic Lymphoma Kinase (ALK) Inhibitor ASP3026

Yuji Takahama,\* Kazuyoshi Obitsu, Kazuhiro Takeguchi, Shun Hirasawa, Koji Kobayashi, Takahiro Akiba, Norihiro Ueda, Ryoki Orii, Atsushi Ohigashi, Takumi Takahashi, Minoru Okada, and Shigeru Ieda



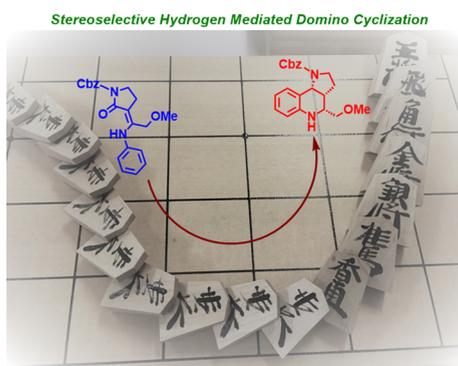
### Development of an Efficient Manufacturing Process for a Key Intermediate in the Synthesis of Edoxaban

Makoto Michida,\* Hideaki Ishikawa, Takeshi Kaneda, Shinya Tatekabe, and Yoshitaka Nakamura



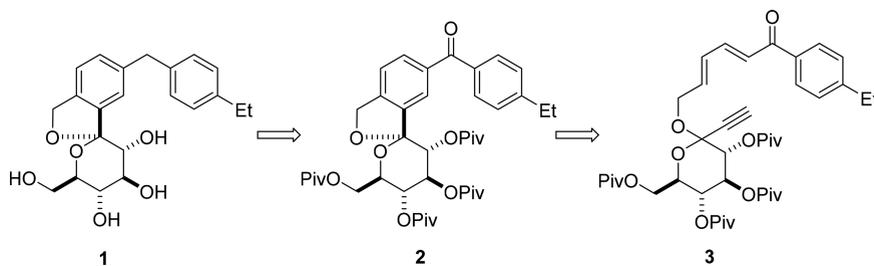
### Construction of a (3*aR*,4*R*,9*bR*)-Hexahydropyrroloquinoline by Stereoselective Hydrogen-Mediated Domino Cyclization

Masatoshi Yamada,\* Hirotsugu Usutani, Tatsuya Ito, and Mitsuhsa Yamano



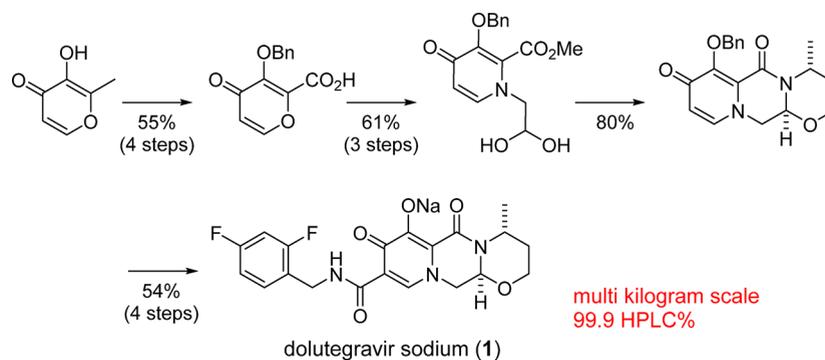
### Synthesis of Tofogliflozin as an SGLT2 Inhibitor via Construction of Dihydroisobenzofuran by Intramolecular [4 + 2] Cycloaddition

Masatoshi Murakata,\* Akira Kawase, Nobuaki Kimura, Takuma Ikeda, Masahiro Nagase, Masatoshi Koizumi, Kazuaki Kuwata, Kenji Maeda, and Hitoshi Shimizu



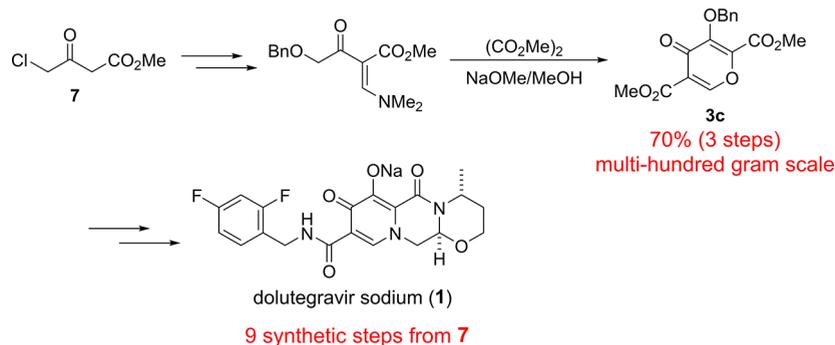
### Practical and Scalable Synthetic Method for Preparation of Dolutegravir Sodium: Improvement of a Synthetic Route for Large-Scale Synthesis

Yasunori Aoyama,\* Toshikazu Hakogi, Yuki Fukui, Daisuke Yamada, Takao Ooyama, Yutaka Nishino, Shoji Shinomoto, Masahiko Nagai, Naoki Miyake, Yoshiyuki Taoda, Hiroshi Yoshida, and Tatsuro Yasukata



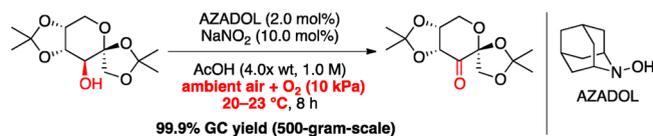
### Practical Synthetic Method for the Preparation of Pyrone Diesters: An Efficient Synthetic Route for the Synthesis of Dolutegravir Sodium

Tatsuro Yasukata,\* Moriyasu Masui, Fumiya Ikarashi, Kazuya Okamoto, Takanori Kurita, Masahiko Nagai, Yoshihide Sugata, Naoki Miyake, Shinichiro Hara, You Adachi, and Yukihito Sumino



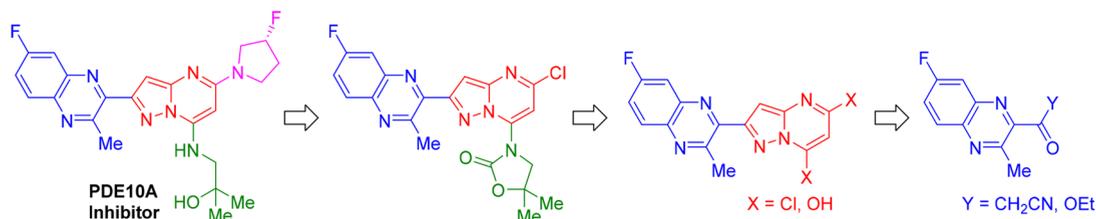
### Safe and Scalable Aerobic Oxidation by 2-Azaadamantan-2-ol (AZADOL)/NO<sub>x</sub> Catalysis: Large-Scale Preparation of Shi's Catalyst

Yusuke Sasano, Hikaru Sato, Shinsuke Tadokoro, Masami Kozawa, and Yoshiharu Iwabuchi\*



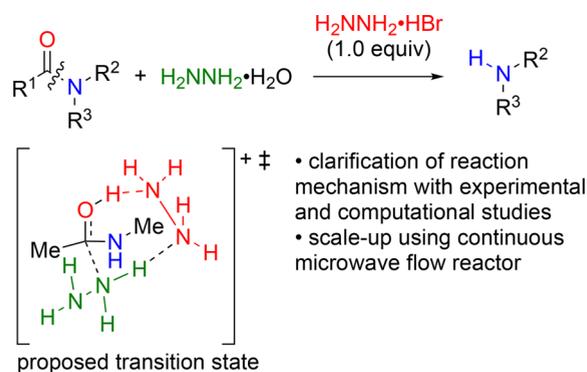
### Scalable Process Design for a PDE10A Inhibitor Consisting of Pyrazolopyrimidine and Quinoxaline as Key Units

Takafumi Yamagami,\* Ryo Kobayashi,\* Noriaki Moriyama, Hideki Horiuchi, Eiji Toyofuku, Yoichi Kadoh, Eiji Kawanishi, Shinichi Izumoto, Hajime Hiramatsu, Takehiro Nanjo, Masuhiro Sugino, Masayuki Utsugi, and Yasunori Moritani



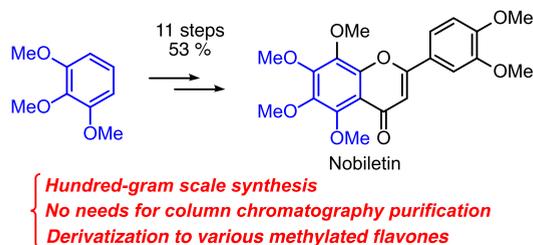
### Ammonium Salt-Accelerated Hydrazinolysis of Unactivated Amides: Mechanistic Investigation and Application to a Microwave Flow Process

Megumi Noshita, Yuhei Shimizu, Hiroyuki Morimoto,\* Shuji Akai, Yoshitaka Hamashima, Noriyuki Ohneda, Hiromichi Odajima, and Takashi Ohshima\*



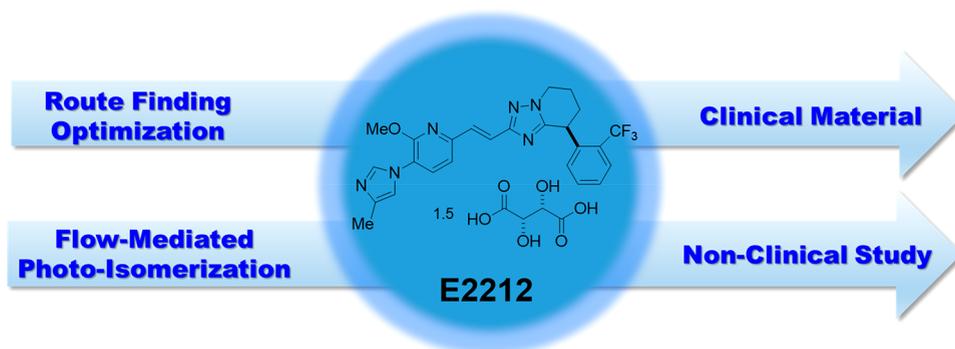
### Practical Synthesis of Polymethylated Flavones: Nobiletin and Its Desmethyl Derivatives

Tomohiro Asakawa, Hiroto Sagara, Masaki Kanakogi, Aiki Hiza, Yuta Tsukaguchi, Takahiro Ogawa, Miho Nakayama, Hitoshi Ouchi, Makoto Inai, and Toshiyuki Kan\*



### Development of an Efficient Manufacturing Process for E2212 toward Rapid Clinical Introduction

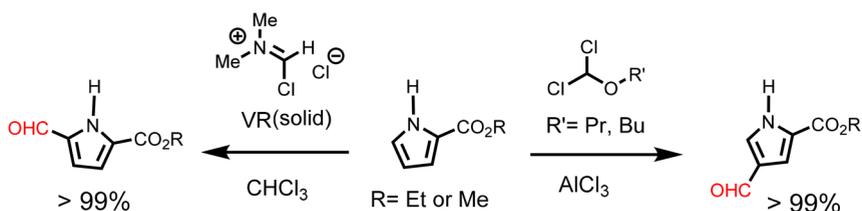
Minetaka Isomura,\* Taiju Nakamura, Atsushi Kamada, Takeo Sasaki, Toshiyuki Uemura, Yori-hisa Hoshino, Masaaki Matsuda, Yongbo Hu, Daiju Hasegawa, Kazato Inanaga, Nobuaki Sato, Kazuhiro Yoshizawa, George A. Moniz, Gordon D. Wilkie, Francis G. Fang, Yoshihiro Nishikawa, and Katsuya Tagami\*



## Communications

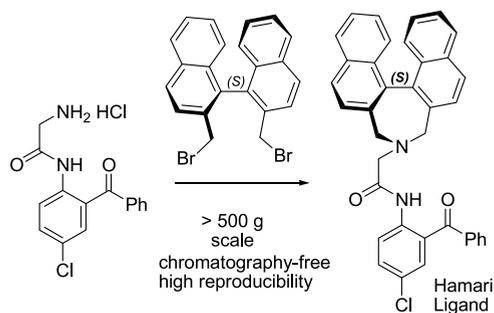
### Regioselective Formylation of Pyrrole-2-Carboxylate: Crystalline Vilsmeier Reagent vs Dichloromethyl Alkyl Ether

Takuya Warashina, Daisuke Matsuura, Tetsuya Sengoku, Masaki Takahashi, Hidemi Yoda, and Yoshikazu Kimura\*



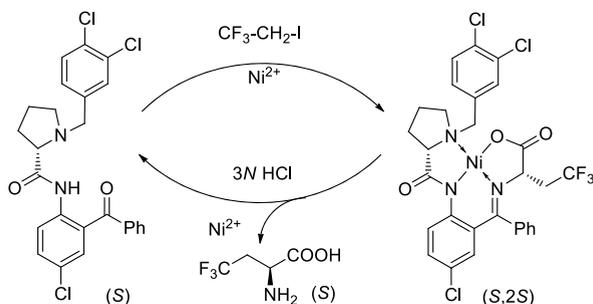
### Large Scale Synthesis of Chiral (3*Z*,5*Z*)-2,7-Dihydro-1*H*-azepine-Derived Hamari Ligand for General Asymmetric Synthesis of Tailor-Made Amino Acids

Motohiro Takahashi,\* Hiroki Moriwaki, Toshio Miwa, Brittanie Hoang, Peng Wang, and Vadim A. Soloshonok\*



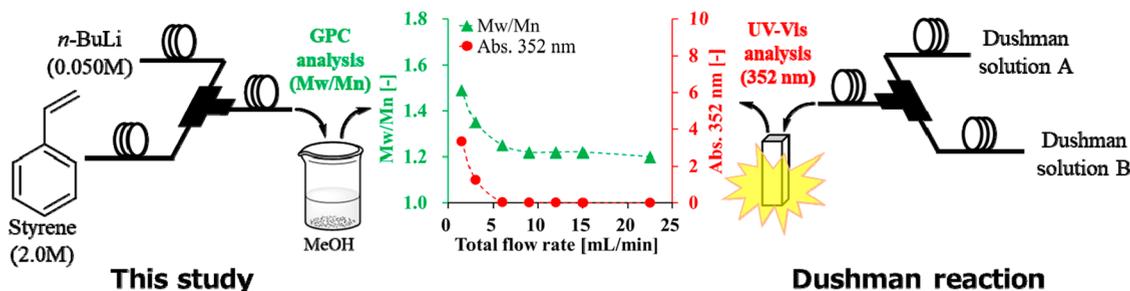
### Expedient Asymmetric Synthesis of (S)-2-Amino-4,4,4-trifluorobutanoic Acid via Alkylation of Chiral Nucleophilic Glycine Equivalent

Haibo Mei, Takahiro Hiramatsu, Ryosuke Takeda, Hiroki Moriwaki,\* Hidenori Abe, Jianlin Han,\* and Vadim A. Soloshonok\*



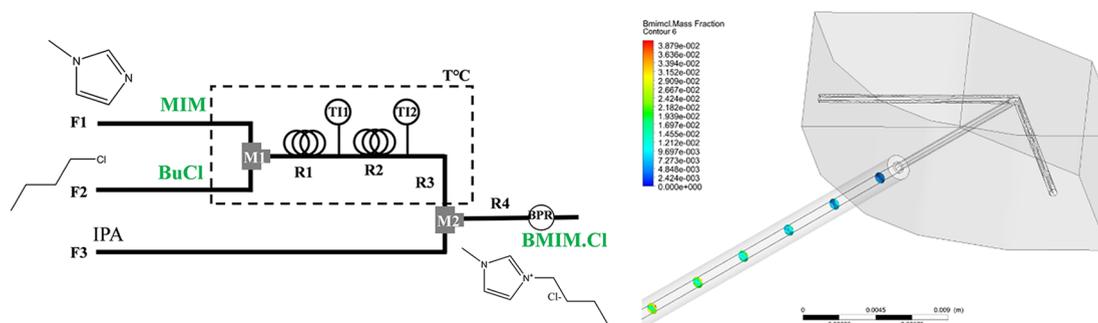
### Molecular Weight Distribution of Polymers Produced by Anionic Polymerization Enables Mixability Evaluation

Yuta Endo, Mai Furusawa, Toshiya Shimazaki, Yusuke Takahashi, Yuichi Nakahara, and Aiichiro Nagaki\*



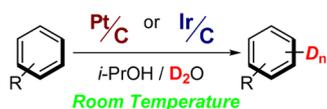
### Modeling and Design of a Flow-Microreactor-Based Process for Synthesizing Ionic Liquids

Yuichi Nakahara,\* Bert Metten, Osamu Tonomura, Aiichiro Nagaki, Shinji Hasebe, and Jun-ichi Yoshida



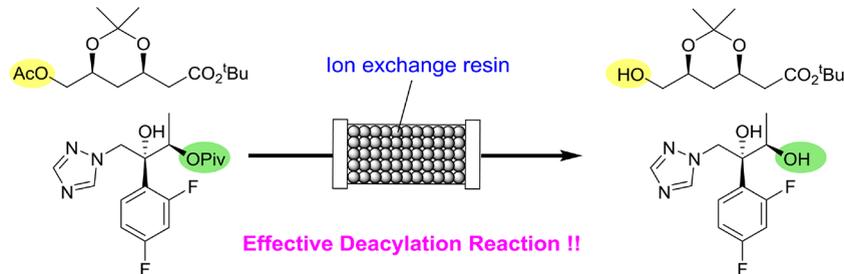
### H–D Exchange Deuteration of Arenes at Room Temperature

Yoshinari Sawama,\* Akihiro Nakano, Takumi Matsuda, Takahiro Kawajiri, Tsuyoshi Yamada, and Hironao Sajiki\*

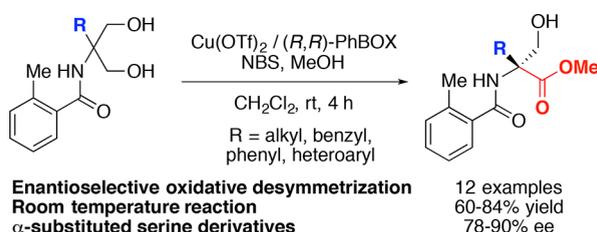


## Efficient and Practical Deacylation Reaction System in a Continuous Packed-Bed Reactor

Hiroaki Yasukouchi,\* Koji Machida, Akira Nishiyama, and Masaru Mitsuda

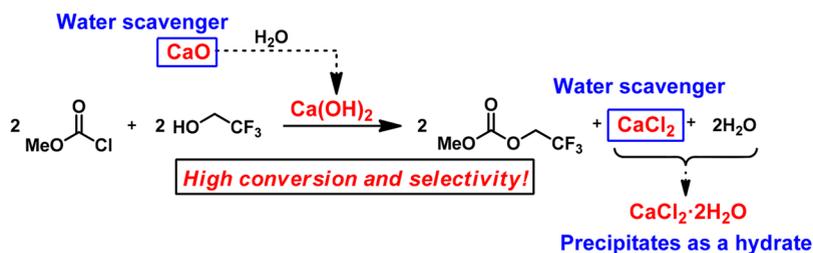
Enantioselective Synthesis of  $\alpha$ -Substituted Serine Derivatives via Cu-Catalyzed Oxidative Desymmetrization of 2-Amino-1,3-diols

Kosuke Yamamoto, Shota Ishimaru, Tatsuya Oyama, Satoko Tanigawa, Masami Kuriyama, and Osamu Onomura\*



## Improved Synthesis of Unsymmetrical Carbonate Derivatives Using Calcium Salts

Tomohito Hamada, Michiaki Okada, Akiyoshi Yamauchi, and Yosuke Kishikawa\*



## Highlights from the Literature

## Some Items of Interest to Process R&amp;D Chemists and Engineers

Wenyi Zhao, Sylvain Guizzetti, James A. Schwindeman, David S. B. Daniels, Sylvain Petit, James J. Douglas, and John Knight\*